



2272

Parts List

| Ref | Class | Part      | Description                          | Qty | Comment                         | Footnote |
|-----|-------|-----------|--------------------------------------|-----|---------------------------------|----------|
| 1   | 23    | 818465    | BEARING SET, (5 Pair)                | 1   | (Standard) (350)                | 4        |
| 1   | 23    | 818466    | BEARING SET, (5 Pair)                | AR  | (.001 Undersize) (350)          | 4        |
| 1   | 23    | 818467    | BEARING SET, (5 Pair)                | AR  | (.010 Undersize) (350)          | 4        |
| 1   | 23    | 818468    | BEARING SET, (5 Pair)                | AR  | (.020 Undersize) (350)          | 4        |
| 1   | 23    | 849396    | BEARING SET, (5 Pair)                | 1   | (6.2L)                          | 4        |
| 1   | 23    | 849395    | BEARING SET, (5 Pair)                | AR  | (6.2L)                          | 4        |
| 1   | 23    | 849394    | BEARING SET, (5 Pair)                | AR  | (6.2L)                          | 4        |
| 2   | 17    | 43504     | PIN, Dowel (.250)                    | 2   |                                 | 4        |
| 3   | 429   | 9521      | 1 CRANKSHAFT                         | 1   | (350)                           | 4        |
| 3   | 429   | 863323T1  | CRANKSHAFT                           | 1   | (6.2L)                          | 4        |
| 4   | 28    | 34466     | KEY, Crankshaft                      | 2   | (350 Mag)                       | 4        |
| 4   | 28    | 862594    | KEY, Crankshaft                      | 1   | (MX6.2L)                        |          |
| 5   |       | NSS       | NOT SOLD SEPARATE, Cranksha          | 0   |                                 | 4        |
| 6   | 10    | 862567    | 1 SCREW, Crankshaft Bearing Cap      | 5   |                                 | 4        |
| 7   | 16    | 850090    | STUD, (.437-14/.375-16 x 3.360). (   | 5   |                                 | 4        |
| 8   | 23    | 85674     | BEARING SET                          | 1   |                                 | 4        |
| 9   |       | 17341     | GUIDE, Lifter                        | 8   |                                 | 4        |
| 10  |       | 17340T    | 1 LIFTER, Roller                     | 16  |                                 | 4        |
| 11  | 431   | 811658    | CAMSHAFT                             | 1   | (350)                           | 4        |
| 11  | 431   | 862562T   | CAMSHAFT                             | 1   | (6.2L)                          | 4        |
| 12  | 17    | 35312     | PIN, Dowel                           | 1   |                                 | 4        |
| 13  |       | 811662    | RETAINER, Lifter Guide               | 1   |                                 | 4        |
| 14  | 10    | 34500     | SCREW, (.312-18 x .625)              | 3   |                                 | 4        |
| 15  | 22    | 864669    | FITTING                              | 1   |                                 |          |
| 16  |       | 881879A   | 6 SENSOR, (0 - 100 PSI), Oil Pressur | 1   |                                 |          |
| 17  | 87    | 815425T   | SENDER ASSEMBLY, Oil Pressure        | 1   |                                 |          |
| 18  | 13    | 26996     | LOCKWASHER, (#10)                    | 1   |                                 |          |
| 19  | 11    | 68219     | NUT, (#10-32)                        | 1   |                                 |          |
| 20  |       | 53338     | VALVE ASSEMBLY, Filter, Oil          | 1   |                                 |          |
| 21  | 10    | 54786     | SCREW, (.312-18 x 1.250)             | 2   |                                 |          |
| 22  | 35    | 802885Q   | OIL FILTER                           | 1   | (Quicksilver Brand)             |          |
| 22  | 35    | 802885T   | OIL FILTER                           | 1   | (Mercury Precision Parts Brand) |          |
| -   |       | 863651A   | 2 LONGBLOCK                          | 1   | (350 Mag)                       |          |
| -   |       | 865108A02 | LONGBLOCK                            | 1   | (6.2L)                          |          |
| -   | 92    | 809825    | RTV SILICONE, Metallic Blue, Whe     | 1   |                                 |          |
| -   | 92    | 34227     | 1 SEALING COMPOUND, (16 Dounce       | 1   |                                 |          |